

इंटरनेट

मानक

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“जानने का अधिकार, जीने का अधिकार”

Mazdoor Kisan Shakti Sangathan

“The Right to Information, The Right to Live”

“पुराने को छोड़ नये के तरफ”

Jawaharlal Nehru

“Step Out From the Old to the New”

IS 11381 (1985): Extractor Cotter Pin [PGD 6: Earth, Metal And Wood Working Hand Tools]



“ज्ञान से एक नये भारत का निर्माण”

Satyanarayan Gangaram Pitroda

“Invent a New India Using Knowledge”



“ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता है”

Bhartrhari—Nitiśatakam

“Knowledge is such a treasure which cannot be stolen”

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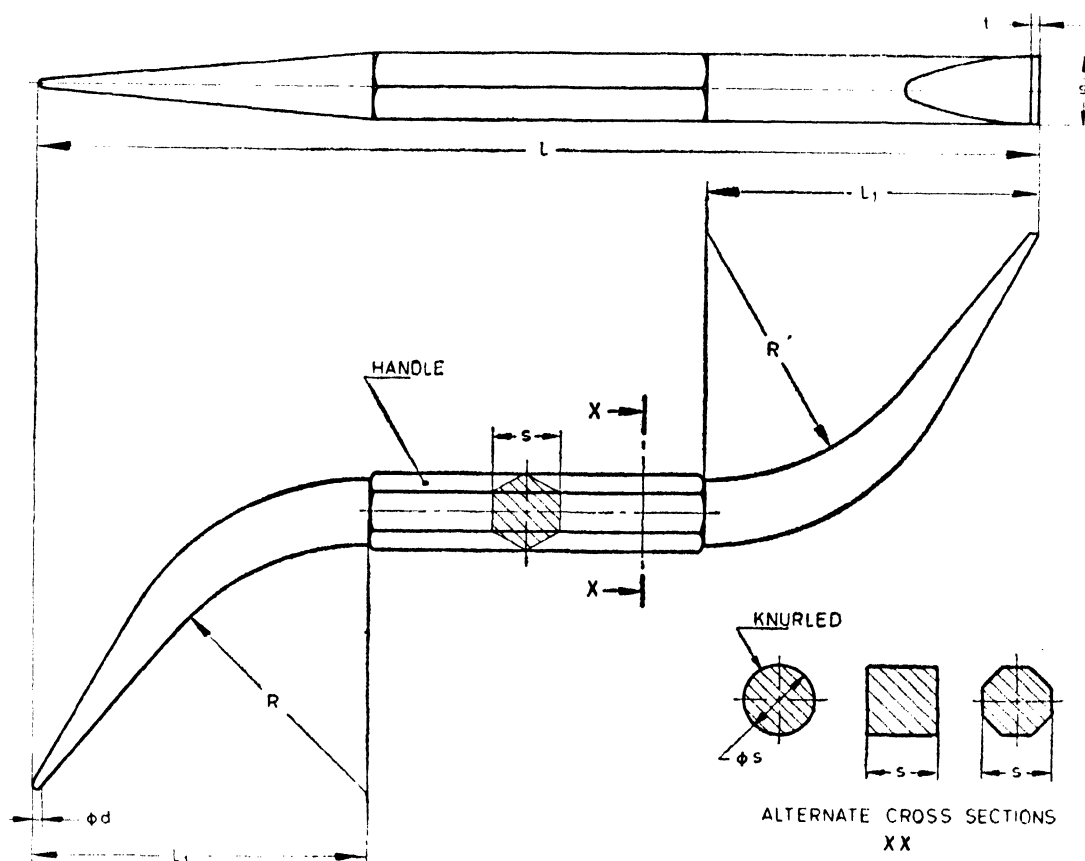


Indian Standard

SPECIFICATION FOR EXTRACTOR COTTER PIN

- 1. Scope** — This standard covers the dimensions and other requirements of cotter pin extractor.
- 2. Dimensions** — Shall be as given in Table 1.

TABLE 1 DIMENSIONS OF EXTRACTOR COTTER PIN
All dimensions in millimetres.



Length L		s		L_1 ± 10	R Nom	Diameter of Pointed End, d Max	Thickness Chisel End, t Max
Min	Max	Min	Max				
150	250	8	10	50	38	0.8	1.2

- 3. Material** — Shall be of suitable forged quality steel meeting the requirements laid down in 4.

Suitable example — Steel designation T80 with maximum sulphur and phosphorus contents of 0.05 percent each, of schedule VI of IS : 1570-1961 'Schedules for wrought steels for general engineering purposes'.

Adopted 19 August 1985

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INDIAN STANDARDS INSTITUTION
MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG
NEW DELHI 110002

IS : 11381 - 1985

4. Hardness — Both ends of the extractor shall be suitably hardened and tempered to achieve the hardness between 35 to 48 *HRC*.

5. Manufacture, Workmanship and Finish

5.1 Extractor shall be of square, hexagonal or octagonal in cross section having the same width across flats as specified in clause 2. It may also be of circular cross-section which shall be knurled for easy grip. One end of the extractor shall be of circular cross-section, tapering from the nominal diameter of the handle to a pointed end. The opposite end shall be shaped and ground in the form of a chisel. The ends shall be curved in the opposite directions.

5.2 Extractors shall be smoothly finished and free from burrs, fins, cracks, flashes or any other imperfections that may impair serviceability.

5.3 These shall be plated, painted or treated to resist corrosion.

6. Sampling — Unless otherwise agreed to between the supplier and the purchaser, the procedure given in IS : 2500 (Part 1)-1973 'Sampling inspection tables : Part 1 Inspection by attributes and by count of defects (*first revision*)' shall be followed for sampling inspection. For various characteristics, the sampling plan as given in 6.1 and 6.2 shall be followed.

6.1 For inspection of dimensions, workmanship and finish, the sampling plan with inspection level II and acceptable quality level (AQL) 4 percent given in Table 1 and 2 of IS 2500 (Part 1)-1973 shall be followed.

6.2 For hardness test, the sampling plan with inspection level I and acceptable quality level (AQL) 2.5 percent given in Table 1 and 2 of IS : 2500 (Part 1)-1973 shall be followed.

7. Marking — The extractors shall be stamped with manufacturer's name, initials and/or recognized trade mark.

7.1 ISI Certification Marking — Details available with the Indian Standards Institution.

8. Packing — As per the best trade practices prevalent in the industry.

EXPLANATORY NOTE

Extractors cotter pin are used for removing the cotter pins; used as one of the locking devices. [For pins and cotters, IS : 549-1974 'Split pins (*second revision*)' and IS : 2638-1974 'Flat split cotters (*first revision*)' may be referred].

While formulating this specification, considerable assistance has been derived from Interim Federal Specification — GGG-F-C0926C (GSA-FSS) 'Extractor, cotter pin, issued by Federal Supply Services, USA.

**AMENDMENT NO. 1 MAY 1996
TO
IS 11381 : 1985 SPECIFICATION FOR
EXTRACTOR COTTER PIN**

(*Page 2, clause 6, line 2*) — Substitute 'IS 2500 (Part 1) : 1992 Sampling inspection procedures : Part 1 Attribute sampling plans indexed by acceptable quality level (AQL) for lot-by-lot inspection (*second revision*)' for 'IS : 2500 (Part 1) - 1973 Sampling inspection tables : Part 1 Inspection by attributes and by count of defects (*first revision*)'.

(*Page 2, clauses 6.1 and 6.2, line 2*) — Substitute 'Tables I and II-A of IS 2500 (Part 1) : 1992' for 'Tables 1 and 2 of IS : 2500 (Part 1) - 1973'.

(PE 06)

Reprography Unit, BIS, New Delhi, India